

PRODUCTION LINE N.1	PRODUCTION LINE N.2	PRODUCTION LINE N.3	PRODUCTION LINE N.4
100x100x3-6	20x20x1,5-2	40x20x2-3	40x40x3-4
120x80x3-6	Ø 25x1,5-2	30x30x2-3	Ø 51x3-4
Ø 127x3-6	25x25x1,5-2		
	30x20x1,5-2	40x27x2-3	Ø 60,3x3-6
120x120x4-6		Ø 42,4x1,5-3	Ø 60x3-6
Ø 152,4x4-6	30x30x1,5-2	Ø 42x1,5-3	
Ø 152x4-6	40x20x1,5-2		50x50x3-5
		40x30x2-3	60x40x3-5
80x80x3-6	30x18x1,5-2	35x35x2-3	
100x60x3-6		50x20x2-3	60x60x3-6
90x70x3-6		Ø 45x1,5-3	80x40x3-6
Ø 101,6x3-6			70x50x3-6
Ø 102x3-6		50x25x2-3	Ø 76,1x3-6
		Ø 48,3x1,5-3	Ø 76x3-6
90x90x3-6		Ø 48x1,5-3	
100x80x3-6			70x70x3-6
120x60x3-6		40x40x2-3	80x60x3-6
Ø 114,3x3-6		50x30x2-3	90x50x3-6
		Ø 51x1,5-3	100x40x3-6
120x100x4-6			Ø 88,9x3-6
140x80x4-6		60x30x2-3	Ø 89x3-6
110x110x4-6		45x45x2-3	
Ø 139,7x4-6		50x40x2-3	80x50x3-6
		Ø 57x2-3	
140x70x3-6			100x50x3-6
Ø 133x3-6		50x50x2-3	
		60x40x2-3	Ø 108x3-6
Ø 159x4-6		70x30x2-3	
		Ø 63x2-3	Ø 48,3x3-4
Ø 168,3x4-6			Ø 48x3-4
Ø 168x4-6		60x60x2-3	
		80x40x2-3	
		70x50x2-3	
		Ø 76,1x2-3	
		Ø 76x2-3	
		Ø 60,3x2-3	
		Ø 60x2-3	
Production length : from 4 500 mm till 13 500 mm Grade S235JR Grade S 355 J2 in WT from 3 mm till 5 mm EN 10204 /3.1 , 2.2	Production length: from 4 500 mm till 6 500 mm Grade S 235 JR EN 10204/2.2	Production length: from 40x20 mm till 60x30 mm and Ø 57 mm : from 4 500 mm till 7 500 mm All other dimensions: from 4 500 mm till 9 500 mm Grades: S 235 JR S235 JR S 275 JR EN 10204 /2.2	Production length: from 40x40 mm, Ø 51 mm and Ø 48 mm: from 4 500 mm till 9 500 mm All other dimensions: from 4 500 m till 12 000 mm Grades: S 235 JR S 355 J2 in WT 3mm, 4 mm and 5 mm EN 10204 /3.1 , 2.2

	PROFILES
	PIPES

GRADES: S 235, S 275, S 355
Production according EN 10 219-1,2

All sizes are in mm

Max. WT 6,0 mm